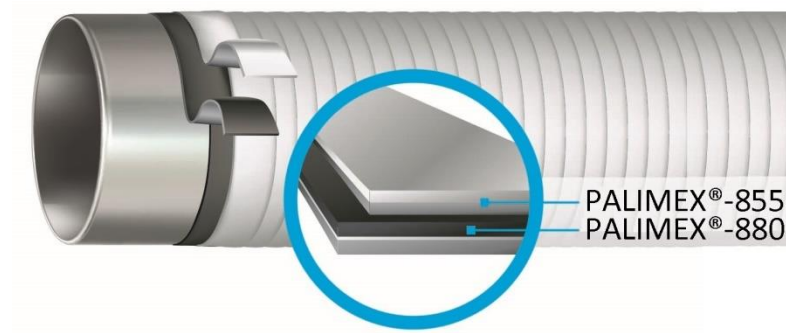


# PALIMEX<sup>®</sup>-880/-855



## Product information



### Special advantages:



For temperatures up to +85°C (+185°F).



High degree of mechanical resistance.



Non-permeable to corrosive media.



Modular system.



Highly economical.

## Robust protective tape system for permanent protection of steel and cast iron pipelines.

DEKOTEC GmbH stands for experience, quality and reliability in the field of corrosion prevention and sealing technology. The success is based on the development of the Petrolatum-Tape which was already developed in 1927 as the first product worldwide for passive corrosion prevention of pipelines. We establish and guarantee the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees are continuously implementing safe and individual solutions in a personal cooperation with the customer.

## Product description

**PALIMEX<sup>®</sup>-880/-855** is a protective tape system for the permanent protection of buried steel and cast iron pipelines.

PALIMEX<sup>®</sup>-880/-855 is a modular system comprised of the interior tape **PALIMEX<sup>®</sup>-880** and the exterior tape **PALIMEX<sup>®</sup>-855**.

Both the interior and exterior tapes are double-layered with a PE carrier film and a butyl adhesive layer on one side.

The flexible modular system allows you to combine tapes of different thicknesses to create the perfect technical and economical solution for your building project.

**PALIMEX<sup>®</sup>-880/-855** forms a highly insulating coating sheath around the pipe.

Suitable tape thicknesses can be combined for easy application even around bends and moulded parts.

**PALIMEX<sup>®</sup>-880** was developed to guarantee strong adhesion and outstanding flexibility on surfaces treated with **PALIMEX<sup>®</sup>-HT Primer**.

**PALIMEX<sup>®</sup>-855** is a robust two-layer tape. The solid, **UV-resistant** polyethylene outside layer protects the encasement against mechanical stresses.

For even more efficient application, both **PALIMEX<sup>®</sup>** tapes can be used with **DEKOMAT<sup>®</sup>** wrapping devices.

## Typical product properties

Property	Unit	PALIMEX®-880 Typical value			PALIMEX®-855 Typical value		
		880-20	880-25	880-30	855-20	855-25	855-30
Colour of carrier film	-	Black, yellow			White, black or yellow		
Butyl adhesive colour, inside	-	Black			Black		
Tape thickness	mm	≥ 0.51	≥ 0.63	≥ 0.76	≥ 0.51	≥ 0.63	≥ 0.76
Carrier film thickness approx.	mm	≥ 0.25	≥ 0.30	≥ 0.30	≥ 0.35	≥ 0.48	≥ 0.50
Inside adhesive layer thickness approx.	mm	≥ 0.26	≥ 0.33	≥ 0.46	≥ 0.16	≥ 0.15	≥ 0.26
Elongation at break*	%	≥ 500			≥ 600		
Tape strength*	N/cm	≥ 80			≥ 130		

\* Values for tape thickness 0.63 mm in accordance with DIN EN 12068.

### PALIMEX®-880 / -855 with PALIMEX®-HT Primer

Property	Unit	PALIMEX®-880-25 / 855-25 Typical value	Test method
Peel resistance metal / primer / tape (+23°C / +73°F)	N/cm	10	EN 12068
Indentation resistance (residual layer thickness)	mm	≥ 1.30	EN 12068
Impact resistance	J	≥ 14	EN 12068
Operating temperature	°C (°F)	-40 to +50 (-40 to +122)	

PALIMEX® tapes are easy to apply by hand. For even greater efficiency, they can also be processed using original DEKOMAT® wrapping devices. For PALIMEX® tapes with widths of > 50 mm, we recommend the use of the DEKOMAT® wrapping device to guarantee an excellent processing quality.

## Ordering information and packaging

PALIMEX®-HT Primer	Content [l]	Gross weight [kg]
4 cans per box	1	0.92
Metal bucket	5	4.70
Metal bucket	10	8.70

	Core Ø [mm]	Length [m]	Width [mm]	m <sup>2</sup> /roll	Content per box		
					Rolls	m <sup>2</sup>	lin. m
PALIMEX®-880-20 PALIMEX®-855-20	41	15	50	0.75	12	9	180
			100	1.5	6	9	90
			150	2.25	8	18	120
PALIMEX®-880-25 PALIMEX®-855-25			50	0.75	12	9	180
			100	1.5	6	9	90
			150	2.25	9	20.25	135
PALIMEX®-880-30 PALIMEX®-855-30			50	0.75	12	9	180
			100	1.5	6	9	90
			150	2.25	9	20.25	135

	Core Ø [mm]	Length [m]	Width [mm]	m <sup>2</sup> /roll	Content per box		
					Rolls	m <sup>2</sup>	lin. m
PALIMEX®-880-20 PALIMEX®-855-20	78	60	100	6	3	18	180
			150	9	2		120
PALIMEX®-880-25 PALIMEX®-855-25			100	6	3		180
			150	9	2		120
PALIMEX®-880-30 PALIMEX®-855-30			100	6	3		180
			150	9	2		120

Other dimensions available on request. Packaging weights are indicated on the product information sheets for each individual product (available separately).

## Storage

When stored in its original, unopened packaging, PALIMEX®-880/-855 can be stored for at least 60 months after the manufacturing date.

Storage temperature: ≤ +50°C (+122°F)

Store in a dry location and do not rest anything against the front of the product.

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